

# Pfendler

SONOMA COAST

Nestled in the hillsides of Sonoma Mountain, Pfendler Vineyards is a small, family-owned winery dedicated to cultivating the finest estate-grown grapes. Limited production offerings of Pinot Noir and Chardonnay capture the distinct qualities of our vineyards and the newly emerging Petaluma Gap region of the Sonoma Coast. It is our pleasure to share our wines with you.

## 2018 PINOT NOIR PETALUMA GAP

### *Winemaker Notes:*

Brilliant ruby in color, with luxurious aromas of black raspberry, plum, black tea, violets, herbs and tobacco. On the palate, flavors of blackberry, red apple, cherry, clove, baker's chocolate are balanced by fine-grained tannins and long, layered finish.

### *Technicals:*

|                  |  |
|------------------|--|
| Brix at Harvest: | 24.4° brix   |
| Harvest Dates:   | September 20th - October 16th, 2018  |
| Varietal:        | 100% Pinot Noir  |
| Alcohol:         | 14.5%  |
| Winemaking:      | Hand-sorted, and destemmed. 5-day cold soak, followed 48 hour warm-up to a spontaneous native fermentation, totaling 13 days on the skins. Gently pressed, segregating free-run from press juice. Native secondary fermentation carried out in barrel. |
| Cooperage:       | 14 months French oak (50% new)   |
| Clones:          | Joseph Swan, Calera, Pommard, 828  |
| Production:      | 250 Cases  |

